



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEA62310-13
Job Sheet 173942



Part No: RBEA62310-13

Job Qty: 10 ea

Part Name: LH All Thread



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/8/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/28/18

Type: SOLD

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev 1A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/28/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	10 pcs		5/28/18	0.00	2.50	Lathe Conv-1		
120	QC	10 pcs		5/28/18	0.00	0.00	QC2 Machining-4		
130	QC	10 pcs		5/28/18	0.00	0.00	QC8 Machining-4		
140	Packaging	10 pcs		5/28/18	0.00	0.00	Packaging3-1		
150	QC21-SA	10 Ea		5/28/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. DWG REV: 2-Deburr

Only had material to do 12x 18/6/18

DAS
21
9-30

JUL 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
95625A003	LH All Thread	1.5000 ft (.15 ea)	90-Start up Operation	5047640

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	95625A003	2	5	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/27/18 8:07 AM dart.logan.david

Container No: S085060



Part: RBEA62310-13

Job No: 173942

Serial No/Batch: S085060

Revision: 1A

Inspector:

Exp Date:

Instructions:

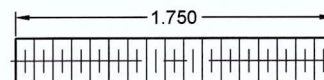
Date: 06/28/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173992
20180627

1/4-20 UNC
L/H THREAD



(-13)

BOTTOM
ALL THREAD

RED BARN MACHINE	
TITLE AS350/355 ENGINE STRUT	
DWG NO. RBEA62310-13	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 METRIC REF. .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: PERRITT	APPROVED: <i>D. Weil</i>
HEAT TREAT	FINISH SEE -09 WELDMENT
SPEC	USED ON MODEL
EUROCOPTER AS350 & AS355	
SCALE NTS	DATE 3-10-10 SHEET 7 of 7

173942

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Nut ~~✓~~ Vernier Cal-19
 Vernier Cal-19

✓
18/6/28

DAS
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9-89

Date:

Revised by	Approved
KJ	